



Figure 2: The difference in door width and unit width may require variable mounting of the side pads. The flush mount is shown on the previous page. Mounting brackets are provided, anchors are not included. For the outside mount, bracket may extend into door opening. In this case, either bend over or trim off excess metal.

**Figure 2:
Side Pad
Mounting Detail**

LIMITED PRODUCT WARRANTY

Perma Tech, Inc. warrants the material and workmanship in any product manufactured by Perma Tech, Inc. for a period of one year from the date of shipment to customer if properly installed, maintained and used. This limited warranty shall not apply in the event of misuse or modification by customer or to materials not manufactured and installed by Perma Tech, Inc.

In the event of any defects covered by this warranty, Perma Tech, Inc. will remedy such defects by repairing or replacing at its expense any defective products or, at its option, refunding the original purchase price excluding installation, freight and tax. This shall be customer's exclusive remedy for all claims whether based on warranty, contract, negligence, strict liability or other legal theory.

Written notice of any claim must be made within the warranty period by first class mail or personal delivery to a suitable person at Perma Tech's office at 363 Hamburg Street, Buffalo, New York 14204. Notice of delivery by e-mail or fax is not acceptable.

PERMA TECH, INC. EXPRESSLY DISCLAIMS AND CUSTOMER WAIVES ALL IMPLIED WARRANTIES INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE. PERMA TECH, INC. SHALL NOT IN ANY EVENT BE LIABLE FOR AND CUSTOMER WAIVES ANY INCIDENTAL, CONSEQUENTIAL OR PUNITIVE DAMAGES OF ANY KIND TO CUSTOMER OR ANY THIRD PARTY, INCLUDING WITHOUT LIMITATION DAMAGES FOR LOST PROFITS, EVEN IF ADVISED OF SAME.



PERMA TECH, INC.

363 HAMBURG STREET
BUFFALO, NEW YORK 14204

PHONE: (716) 854-0707

FAX: (716) 854-0774

1-800-362-7325

WWW.PERMATECHINC.COM

PERMA F-STYLE FOAM SEAL

INSTALLATION INSTRUCTIONS

NOTE:

CHECK SHIPPING CONTAINERS BEFORE RELEASING CARRIER.
NOTIFY CARRIER IMMEDIATELY UPON DISCOVERING ANY CONCEALED DAMAGE.

WARNING

DO NOT INSTALL THIS PRODUCT UNLESS YOU READ AND UNDERSTAND THE WARNINGS AND INSTALLATION INSTRUCTIONS CONTAINED IN THIS MANUAL.
FAILURE TO DO SO COULD RESULT IN SERIOUS INJURY OR DEATH.

INSTALLATION INSTRUCTIONS

PERMA FOAM SEAL F-STYLE HEADER

NOTE: Check shipping containers before releasing carrier. Notify carrier immediately upon discovering any concealed damage.

- A. At least 4" of protective bumper is required with this unit.
 - B. All pads must be mounted with air/water release grommets or screens facing down.
 - C. Completed units must be caulked around the entire outside edge.
1. Find and mark the centerline of the F-header curtain, the 2"x4", and the door opening.
 2. Find the side pad length. Mark the building wall for this height from the dock floor. This mark is the location of the *bottom* of the 2" x 4".
 3. Match the centerline marks and the height marks. Fasten the 2" x 4" to the wall with 5 angles (3 on the top and 2 on bottom if mounting in doorway). Make sure the *bottom* of the 2" x 4" is flush with the height marks.
IMPORTANT: Do not center top angle as it will interfere with middle stay fastening.
 4. Fasten side pads to wall, making sure they are plumb and even with the *bottom* of the 2" x 4".
 5. Match the centerline marks and nail the F-header curtain across the top of the 2" x 4". Using the provided wood screws, fasten stays to the 2" x 4" through the grommets in the header.
 6. Screw molding strip through F-header flap into 2" x 4" with #10 slotted hex washer head metal screws.
 7. Attach F-header end caps by nailing through hemmed edge into the side pad backboards with #10 slotted hex washer head metal screws and fender washers (3 each side). Also attach the 1" elastic strap by nailing into side pad backboards (NOTE: Attach at an angle, preferably 45°).
 8. If F-header has Velcro slits, attach 2" strap to inside edge of the side pad backboard with roofing nails.



